

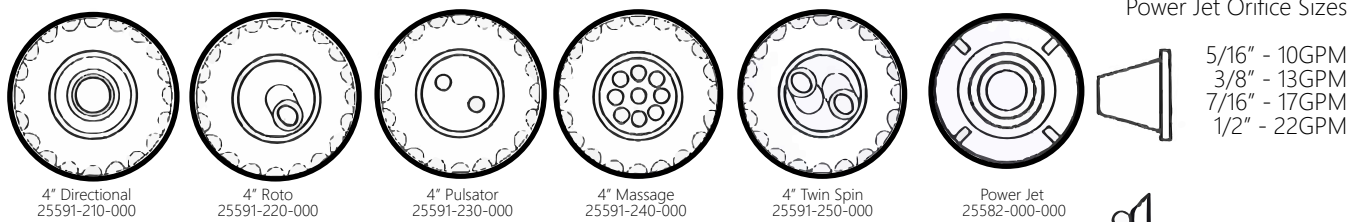
# 2-1/2" GUNITE JET INSTALLATION INSTRUCTIONS

25580-000 Complete Assy for 2" S Water x 1-1/2" S Air  
 25581-000 Complete Assy for 1-1/2" Water x 1" Spg Air  
 Gunite Jet Body Assemblies include Body, Wall Fitting, & Threaded Ring. PVC Schedule 40 Pipe is not included

## INSTALLATION PROCEDURES & PRESSURE TESTING

1. Run ties through holes in the Jet Body braces, and attach to the rebar
2. Estimate length of 2.5" PVC pipe as needed for wall thickness and cut longer than needed. Glue the 2.5" PVC pipe into the Jet Body. Cap the other end of the 2.5" pipe for pressure testing.
3. After the pool is gunited, chip out the wall around the pipe to provide enough area for the Niche. Cut pipe and glue niche onto pipe.
4. Glue the Threaded Ring onto one end of the 1" pipe. Lubricate the o-ring on threaded ring. Insert the threaded ring end of this assembly inside the 2.5" PVC and thread clockwise into jet body until tight. Make a mark on the 1" PVC pipe that is flush with the end of the niche or the inside face of the deep dish niche. Remove this assembly from the jet body by turning counter-clockwise.
5. Shorten the length of the 1" PVC pipe by measuring 3.5" back from the mark on the pipe and cut. Glue wall fitting onto the cut end. Lube o-ring on threaded ring. Tighten with gunite jet tool. Pressure testing the water line can now be done by threading the gunite jet tool into the wall fitting until tight.
5. Choose the desired jet face internal and the desired Jet Orifice. Thread jet internal into wall fitting until tight.

**NOTE: DISTANCE BETWEEN THE END OF THE NICHE AND THE 1" PVC PIPE MUST BE 3.5"**



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