

Field Notes



BUILD A BETTER SPA
enjoy a better spa experience

For **OPTIMAL** performance follow these simple rules:

- 1 Plan for a ½ HP per faceplate to maximize performance.
(See manufacturers suggested pump curves and GPM guidelines below for more accurate sizing)
- 2 Use 1" venturi tees for best results.
- 3 For remodels turbo charge jets when needed by using an air blower.

GPM Guidelines

20-30 GPM

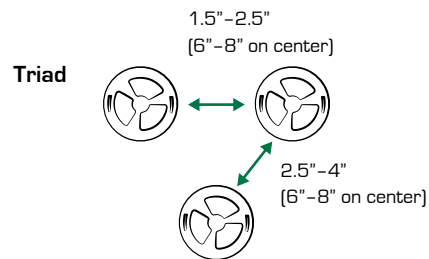
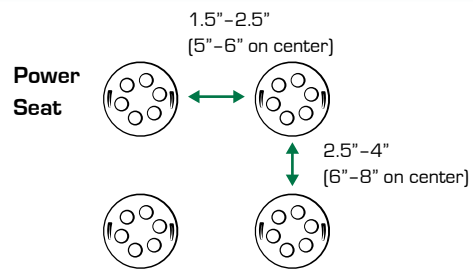
*The Deep Tissue is our most powerful faceplate and performs extremely well at basic industry norms. (10-18 GPM). However, with our new technology, we highly recommend stronger GPM ratings to maximize **true hydrotherapy** with our other faceplates.

**Always Thoroughly
Clean Housing Edge**

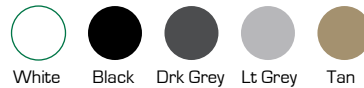


Scan for
Installation
Videos

Custom Seat Layouts



Available Colors



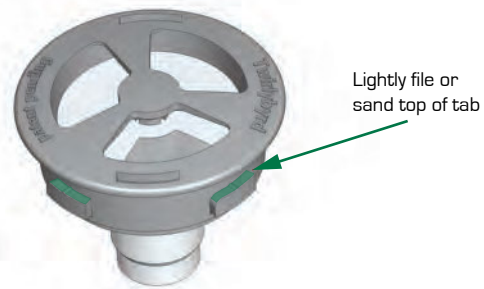
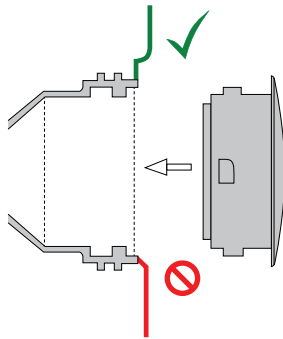
Possible Installation Challenges

“Faceplate won’t lock or stay locked.”

Cause: Plaster left on housing (**100% of the Time**).

Solution: Remove plaster from housing by chipping back.

Alternative Solution: Lightly file or sand top of locking tab to provide additional space to accommodate for plaster.



“Jet strength is weaker than expected.”

Cause: Not enough GPM.

Deep Tissue is consistent with current eyeball results but our specialty faceplates use new technology that require higher GPM.

Solution A): Use 1" Venturi tees for best results or improve plumbing efficiency.

Solution B): Use Deep Tissue faceplates for all jets or consider installing less jets per pump.

***** Note:** In many situations, adding a low HP blower will increase jet performance if needed.

“Faceplates won’t insert into housing.”

Cause: Excessive amounts of hydraulic cement used to set housing, causing slight oval shape.

Solution: Lightly file or sand side of **housing** tabs to accommodate fit.

Lightly file or sand side

