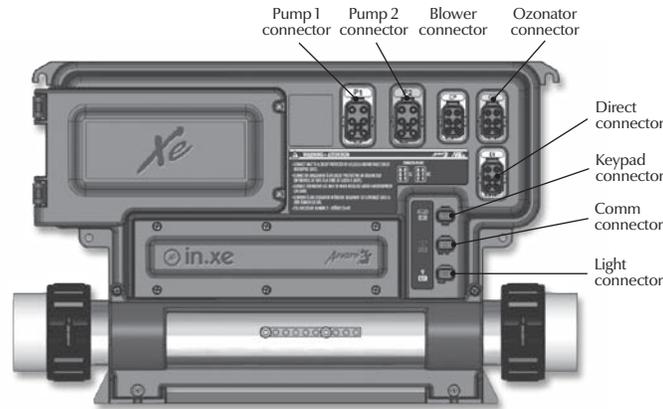




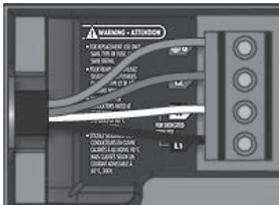
Quick Start Card in.xe™

1- Connect all outputs & keypads



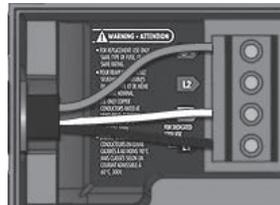
Don't forget that the voltage is determined by the cable used (120 or 240 V cable)!

2- Connect the spa pack



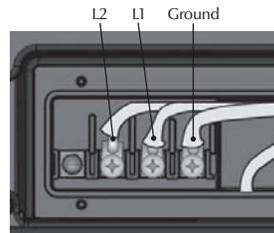
For 240 V (4 wires)

Correct wiring of the electrical service box, GFCI, and pack terminal block is essential. Call an electrician if necessary.

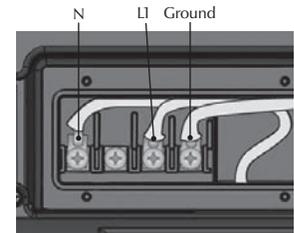


For 120 V (*3 wires)

*If connected to a 3 wire system (without neutral), all 240 V components will not work.



Connection for 230/ 240 V heater (4 kW)



Connection for 120 V heater (1 kW)

The heat.way heater is factory configured 240 V / 4 kW (or 2 kW), but it can be converted to a dedicated 120 V / 1 kW by a simply switching the cable connection port. Option available on North American models only.

Heat.way specification summary:

- Supports 120 V or 240 V
- Protected by external breaker (not fused)
- Incoloy® or Titanium (optional) heater element for greater protection against corrosion.

3- Select low level

Configuration selection chart

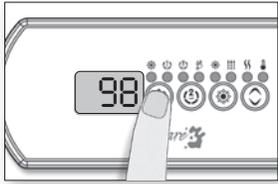
| Config.#. | P1 | P2 | BL | CP configuration | Ozone configuration | Filter Type | Heater Pump |
|-----------|-----|-----|-----|------------------|---------------------------------|-------------|-------------|
| 1 | 2sp | --- | --- | --- | On during filter cycle, with P1 | Clean, PIL | P1 |
| 2 | 2sp | --- | --- | Always on | Always on with CP | Purge | CP |
| 3 | 2sp | 2sp | --- | --- | On during filter cycle, with P1 | Clean, PIL | P1 |
| 4 | 2sp | 2sp | --- | Always on | Always on with CP | Purge | CP |
| 5 | 2sp | 2sp | x | --- | --- | Clean, PIL | P1 |

P1: pump 1
CP: Circulation Pump

Note: This configuration chart is valid for the software #197 revision 1.
This information is displayed on top side keypad at spa pack power-up.
Software number is displayed first (ex: **197**), followed by revision (ex: **R1**).



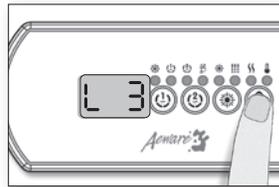
Programming the in.xe using the keypad



Press and hold the **Pump 1** key for 30 seconds.



The keypad display will show L xx where "xx" represents the previous configuration number registered in the system.



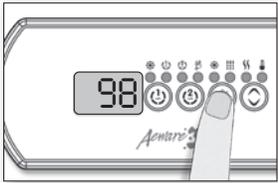
Use the **Up/Down** key to choose the new desired low level configuration number and press the **Program or Light** key to confirm the selected configuration (consult the configuration chart section in this manual).

If the **Program or Light** key is not pressed within 25 seconds, the unit will exit this menu without changing any settings.

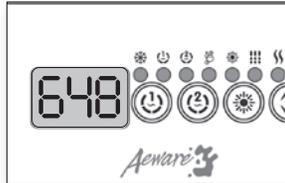
If at power-up of the system your keypad display shows the following message: "L __", it means that all low level configurations have been downloaded, but no configuration number has been chosen.

*Note: if the keypad in use does not have the **Program** key use, the **Light** key instead.*

4- Select breaker



It's important to specify the current rating of the GFCI used to ensure safe and efficient current management (and no GFCI trippings). Press and hold the **Light** button for 30 seconds until you access the breaker setting menu.



The values displayed by the system correspond to 80% of the maximum amperage capacity of the GFCI.

| GFCI | Br |
|------|------|
| 60 A | 48 A |
| 50 A | 40 A |
| 40 A | 32 A |
| 30 A | 24 A |
| 20 A | 16 A |

(10-20 A dedicated to 120 V)



Use the **Up / Down** button to select the desired value. Then press the **Light** button to set breaker rating.

For complete TechBook or more information, see our website: www.geckoalliance.com