

The coatings systems for residential and commercial pools, fountains, and ponds

## PRODUCT & COLOR GUIDE



## **EPOXY**

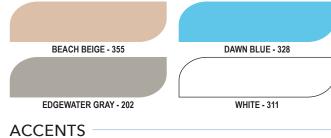
#### **HI-BUILD EPOXY**



This superior high-build epoxy coating is formulated to provide the longest-lasting finish of any pool paint.

- Renovates aged concrete, plaster, and fiberglass/ gelcoat surfaces
- Compatible with salt water systems
- Alternative to plastering at one-third the cost
- · Abrasion and chemical-resistant
- Self-priming, two-coat system
- VOC compliant in US and Canada
- Available in both 1 & 2 gallon kits\*

#### **SURFACE**



BLACK - 321

\*1 gallon kit available in Dawn Blue and White colors only. 2 gallon kit available in all colors listed above.

#### **EP EPOXY**



This premium low-film build epoxy coating is formulated to provide ease of application and excellent coverage rates.

- Excellent choice for water park facilities & lazy rivers
- Compatible with salt water systems
- Abrasion and chemical-resistant
- Self-priming, two-coat system
- VOC compliant in US and Canada

#### SURFACE



## **EPOXY**

## **ACRYLIC**

#### **SLIDE COAT**



Slide Coat cures to a tough, durable finish, providing chemical and abrasion resistance. This high-gloss coating will provide a slick finish in addition to restoring old slides as well as sealing new backyard features. It is high solids with low odor, and is designed to optimize leveling and wetting properties.

- Fast cure
- Excellent choice for concrete and fiberglass slides
- Compatible with salt water systems
- High solids, high gloss polyaspartic
- Resistant to UV degradation
- VOC compliant in US and Canada

#### **SURFACE**



#### DS



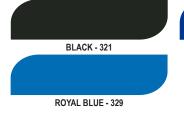
This acrylic pool paint is formulated to offer all of the advantages of water-based technology. It can be applied over most previously painted pool sufraces and in damp environments.

- Excellent solution when short down-time is critical
- Adheres best on a cool, damp (not wet), and extremely clean surface
- Self-priming, two-coat system
- VOC compliant in US and Canada

#### **SURFACE**

AQUAGREEN - 300 **BEACH BEIGE - 355** DAWN BLUE - 328 WHITE - 311 **ACCENTS** 





DARK BLUE - 303



## **RUBBER-BASED**

#### **TYPE A**



This premium chlorinated rubber coating is formulated to provide excellent hiding, coverage, and protection. It restores and upgrades previously painted chlorinated rubber surfaces and has been the paint choice of swimming pool professionals for more than 70 years.

- Superior coverage rate compared to other chlorinated rubber paints
- High gloss finish allows for easy cleaning
- Self-priming, two-coat system

# DAWN BLUE - 328 WHITE - 311 ACCENTS BLACK - 321 DARK BLUE - 303

#### **A-2**



This premium synthetic rubber coating is formulated to provide excellent hiding, coverage, and protection. It restores and upgrades previously painted chlorinated rubber and synthetic rubber surfaces.

- Superior coverage rate compared to other rubber-based paint
- High gloss finish allows for easy cleaning
- Easy to apply by roller or airless spray
- Self-priming, two-coat system
- VOC compliant in US and Canada

## DAWN BLUE - 328 WHITE - 311 ACCENTS BLACK - 321

## **RUBBER-BASED**

#### **PRO 2000**



This chlorinated rubber coating is competitively priced and designed for commercial use where pool maintenance is scheduled annually.

- Compatible with chlorinated rubber painted swimming pools
- Self-priming, two-coat system

#### **ULTRA PRO 2000**



This synthetic rubber coating is competitively priced and designed for commercial use where pool maintenance is scheduled annually.

- Compatible with chlorinated rubber painted swimming pools and synthetic rubber coated pools
- Self-priming, two-coat system
- VOC compliant in US and Canada

SURFACE	
DAWN BLUE - 328	WHITE - 311
ACCENTS —	
BLACK - 321	

SURFACE	
DAWN BLUE - 328	WHITE - 311
ACCENTS —	
ROYAL BLUE - 329	

## QUICK PRODUCT REFERENCE GUIDE

COICK FRODUCT REFERENCE GUIDE									
RAMUC  HI BUILD EPOXY  SUPERIOR LONG LASTING  TO COMPONENT EPOXY A ASTINCT COMM  TO LIFERING, SATIN FROM  TO LIFERING, SA	RAMUC  EP EPOXY  FREIGHT TOWNER BED  GROWN AGUARY COLORING  Se lock was ground professor of the second	RAMUÇA SLIDE COAT SLID	RAMUÇA  ACIVIC AGUATRO COATINO TIGRIPHONOGRA PANDER BRIEF OXAPOTIC AGGO COATINO SULLIMIT PAPETICION		TYPE A  PRIMUM CHICKING THE USER ADMINISTRATION WITH PROJECT MANY PORMANCIA BETTOMEN REPORT MANY	RAMUÇA MANINET RUBBER AND ADMINISTRATION OF RETORN REMOVED AND SOME COATING SOME RETORN REMOVED AND SOME COATING SOME COAT	PRO 2000  COMMITD MUREE FAULTH COUNTY  COMMITTO MUREE FAULTH COUNT	PARMUÇA  ULTRA PRO 2000  COMMERCAL SYNTHETIC BABB  AGUATIC COAPRE  PORE OL COMMENTE OF A PARSETTON  19 ON COMMENTE OF A PARS	
CORMANTO TO PROVIDE THE LONGS! LISTING PRINCH OF MAY POOL FIRST		AND THE PROPERTY OF THE PROPER	DOCUMENT WHO PROPERTY OF THE P		SUF-PRIMING GLOSS FINON EXCILLENT COVIESAGE MATE	SEP PRIMARY CLOSS PRIMAR DECILIENT CONTRACT NATT SOC COMPLIANT WISS AND CAMACA	SELF-PRINNING, PLAT FINDSH	NO CONCINUOUS CONTROL OF SYMMET'S RESERVED, STANCES TO LE PROMPING STAN FROM	
HI-BUILD EPOXY	EP EPOXY	SLIDE COAT	DS		TYPE A	A-2	PRO 2000	ULTRA PRO 2000	
<ul> <li>New/Bare/Sandblasted Concrete</li> <li>Plaster</li> <li>Gunite</li> <li>Marcite</li> <li>Sandblasted Steel</li> <li>Bare Fiberglass</li> <li>Existing Epoxy Coated Surfaces</li> </ul>	<ul> <li>New/Bare/Sandblasted Concrete</li> <li>Plaster</li> <li>Marcite</li> <li>Bare Fiberglass</li> <li>Existing Epoxy Coated Surfaces</li> </ul>	<ul> <li>New/Bare/Sandblasted Concrete</li> <li>Plaster</li> <li>Marcite</li> <li>Bare Fiberglass</li> <li>Existing Epoxy Coated Surfaces</li> </ul>	<ul> <li>Existing Acrylic</li> <li>Existing Chlorinated and Synthetic Rubber</li> <li>Existing Epoxy</li> <li>Bare Concrete</li> </ul>	SURFACE TYPES	<ul><li>Existing Chlorinated Rubber</li><li>Bare Concrete</li><li>Marcite</li><li>Plaster</li></ul>	<ul><li>Existing Chlorinated Rubber</li><li>Existing Synthetic Rubber</li><li>Bare Concrete</li><li>Marcite</li><li>Plaster</li></ul>	<ul><li>Existing Chlorinated Rubber</li><li>Bare Concrete</li><li>Marcite</li><li>Plaster</li></ul>	<ul><li>Existing Chlorinated Rubber</li><li>Bare Concrete</li><li>Marcite</li><li>Plaster</li></ul>	
Ramuc Clean & Prep Solution	PREP AGENT	Ramuc Clean & Prep Solution	Ramuc Clean & Prep Solution	Ramuc Clean & Prep Solution	Ramuc Clean & Prep Solution				
<ul><li>Chlorinated Rubber</li><li>Synthetic Rubber</li><li>Acrylic</li></ul>	<ul><li>Chlorinated Rubber</li><li>Synthetic Rubber</li><li>Acrylic</li></ul>	<ul><li>Chlorinated Rubber</li><li>Synthetic Rubber</li><li>Acrylic</li></ul>	<ul><li>Fiberglass</li><li>Gelcoat</li><li>Spas/Hot Tubs</li><li>Metal</li><li>Salt Water Pool Systems</li></ul>	DO NOT APPLY TO (NON-COMPATIBLE SURFACES OR COATINGS)	<ul> <li>Fiberglass</li> <li>Gelcoat</li> <li>Spas/Hot Tubs</li> <li>Metal</li> <li>Existing Acrylic</li> <li>Salt Water Pool Systems</li> <li>Existing Epoxy</li> </ul>	<ul> <li>Fiberglass</li> <li>Gelcoat</li> <li>Spas/Hot Tubs</li> <li>Metal</li> <li>Existing Acrylic</li> <li>Salt Water Pool Systems</li> <li>Existing Epoxy</li> </ul>	<ul> <li>Fiberglass</li> <li>Gelcoat</li> <li>Spas/Hot Tubs</li> <li>Metal</li> <li>Existing Acrylic</li> <li>Salt Water Pool Systems</li> <li>Existing Epoxy</li> </ul>	<ul> <li>Fiberglass</li> <li>Gelcoat</li> <li>Spas/Hot Tubs</li> <li>Metal</li> <li>Existing Acrylic</li> <li>Salt Water Pool Systems</li> <li>Existing Epoxy</li> </ul>	
Satin	High Gloss	High Gloss	Matte	FINISH	High Gloss	High Gloss	Flat	Flat	
1 & 2 Gallon Kits	1 Gallon Kit	Half Gallon Kit (2 Quarts)	1 & 5 Gallon	PACKAGE SIZE	1 & 5 Gallon	1 & 5 Gallon	1 & 5 Gallon	1 & 5 Gallon	
<ul> <li>75-100 sq. ft./per gallon kit on bare or rough, porous surfaces</li> <li>150-175 sq. ft./per gallon kit on recoats</li> </ul>	<ul> <li>175-200 sq. ft./per gallon kit on bare sandblasted or rough surfaces</li> <li>400-450 sq. ft./per gallon kit on recoats</li> </ul>	150 sq. ft./per half gallon kit on bare sandblasted or rough surfaces	<ul> <li>250 sq. ft./per gallon on bare surfaces</li> <li>350-400 sq. ft./per gallon on recoats</li> </ul>	COVERAGE	<ul> <li>200-300 sq. ft./per gallon on bare surfaces</li> <li>350-400 sq. ft./gallon on recoats</li> </ul>	<ul> <li>200-300 sq. ft./per gallon on bare surfaces</li> <li>350-400 sq. ft./gallon on recoats</li> </ul>	<ul> <li>200-300 sq. ft./per gallon on bare surfaces</li> <li>350-400 sq. ft./gallon on recoats</li> </ul>	<ul> <li>200-300 sq. ft./per gallon on bare surfaces</li> <li>350-400 sq. ft./gallon on recoats</li> </ul>	
6-8 Years	3-5 Years	4 years	1-2 Years	SERVICE LIFE	5 Years	4 Years	1-2 Years	1-2 Years	
<ul><li>Brush</li><li>Roller (max 3/8" thickness)</li><li>Airless or Conventional Spray</li></ul>	<ul><li>Brush</li><li>Roller (max 3/8" thickness)</li><li>Airless or Conventional Spray</li></ul>	Brush     Roller (max 3/8" thickness)     Airless or Conventional Spray	Brush     Roller (max 3/8" thickness)     Airless or Conventional Spray	APPLICATION	<ul><li>Brush</li><li>Roller (max 3/8" thickness)</li><li>Airless or Conventional Spray</li></ul>	Brush     Roller (max 3/8" thickness)     Airless or Conventional Spray	Brush     Roller (max 3/8" thickness)     Airless or Conventional Spray	Brush     Roller (max 3/8" thickness)     Airless or Conventional Spray	
16-72 Hours (After 72 hours, must sand before applying second coat)	12-72 Hours (After 72 hours, must sand before applying second coat)	2 Hours	4 Hours	DRY TIME BETWEEN COATS	24 Hours	24 Hours	24 Hours	24 Hours	
Outdoor: 5-7 Days    Indoor: 10-14 Days	<ul><li>Outdoor: 5-7 Days</li><li>Indoor: 10-14 Days</li></ul>	• 24 Hours	Outdoor: 3 Dry Days    Indoor: 6 Days	DRY/CURE TIME BEFORE FILLING	Outdoor: 5-7 Days    Indoor: 10-14 Days	Outdoor: 5-7 Days    Indoor: 10-14 Days	Outdoor: 5-7 Days    Indoor: 10-14 Days	Outdoor: 5-7 Days    Indoor: 10-14 Days	
Ramuc Thinner	Ramuc Thinner	Ramuc Thinner	Soap & Water	CLEAN-UP	Ramuc Thinner	Ramuc Thinner	Ramuc Thinner	Ramuc Thinner	
Yes	Yes	Yes	Yes	VOC COMPLIANT	No*	Yes	No*	Yes	

## ACCESSORY PRODUCTS



#### **COPING SPRAY PAINT**

Durable, non-slip protective polyurethane coating. Great for primed aluminum, stainless steel, and plastic ladders, stairs, and coping. White gloss finish and VOC compliant in all 50 states.

#### **RAMUC THINNER**

Specially formulated to reduce spray applied solvent-base pool paints.

Cleans rollers and spray equipment.





#### **CLEAN & PREP SOLUTION**

Used to clean and degrease while simultaneously dissolving mineral deposits, increasing porosity for good adhesion on surfaces prior to painting.



### SURFACE PREPARATION

Surface preparation is extremely important. Whatever coating you use will adhere best to a solid and clean surface.

Inspect the surface condition of your empty pool. Repair minor cracks or chips and sand down all peeling or flaking areas. Follow this by power washing the entire surface to remove loose paint and other debris. Let it dry, then sweep away loose impediments.

#### **CLEAN THE SURFACE**

Your pool surface must be completely clean and free of loose paint, dirt, oils, or solutions before you apply your new coating system. We recommend using **Ramuc's Clean & Prep Solution** for this process, which replaces the traditional three-step pool cleaning process with one step.

- **1.** Power wash the entire pool surface using a **minimum** 3500 PSI power washer.
- **2.** Once dry, sweep or use a blower to clear away any leftover paint chips or debris.
- **3.** Use a garden sprayer to evenly apply **Ramuc's Clean & Prep Solution** to the entire surface, following the mixing instructions outlined on the label.
- **4.** Scrub the solution, which will begin to foam and etch. Continue scrubbing until the foaming stops, paying extra attention to areas where heavy soil accumulates, such as the waterline and steps.
- **5.** Flush the surface three times with a strong stream of clean water from a garden hose. **Do not flush using a power washer.** A power washer lacks the volume of water to effectively flush the surface. It is important that you remove all residual Clean and Prep Solution.

A clean, bare concrete or plaster surface that is ready for paint should have the texture of medium-grade sandpaper.

#### LET THE SURFACE DRY

The type of coating you will be using dictates how dry the surface must be before you begin. Acrylic paint can be applied to a damp surface, but epoxy must be applied to a completely dry surface. Check the instructions on your product label to determine dryness requirements.

Moisture may still be present even if a surface looks and feels dry, so if your coating requires a dry surface, follow these steps to test for dryness:

- **1.** Use painter's tape to affix  $2' \times 2'$  sheets of clear plastic to three different areas of the pool:
  - The shallow end floor
  - The deep end floor
  - The shady side of the deep end wall
- 2. Wait 4-5 hours.
- **3.** Check beneath the plastic for any signs of moisture from condensation.
- **4. If moisture is present,** remove all three areas of plastic, let the surface dry another 24 hours, and repeat this test.





1-800-745-6756 www.ramucpaint.com



## **COMPATIBILITY CHART**

Use the Ramuc pool paint compatibility chart below to help determine the best products for your needs.

PAINT TYPE	EPOXY			ACRYLIC	RUBBER			
PRODUCT NAME	HI-BUILD EPOXY	EP EPOXY	SLIDE COAT	DS	TYPE A	A-2	PRO 2000	ULTRA PRO 2000
BARE SURFACES								
Concrete	***	**	**	*	***	**	**	**
Plaster	***	**	**	*	***	**	**	**
Fiberglass	***	**	**	×	×	×	×	×
Gunite	***	×	*	×	×	×	×	×
Marcite	***	**	**	*	***	**	**	**
SURFACE WITH EX	KISTING COATII	NG						
Chlorinated Rubber	×	×	×	**	***	***	**	**
Synthetic Rubber	×	×	×	**	×	***	×	**
Ероху	***	**	**	*	×	×	×	×
Acrylic	×	×	×	***	×	×	×	×
DURABILITY								
Chemical Resistance	***	***	***	*	**	**	*	*
Stain Resistance	***	***	***	*	***	***	*	*
LIFE EXPECTANCY	(							
Residential	Up to 8 years	Up to 4 years	Up to 4 years	Up to 2 years	Up to 4 years	Up to 4 years	Up to 2 years	Up to 2 years
Commercial	Up to 5 years	Up to 3 years	Up to 3 years	1 Season	Up to 3 years	Up to 3 years	1 Season	1 Season

Note: Water chemistry, surface prep and use, etc. will affect the life of all paints.

RATING: GOOD★ BETTER★★ BEST★★★ DO NOT USE X

To determine the existing coating on your pool, visit **www.ramucpaint.com** to access instructions to determine the type of coating on your pool surface or to **submit a paint chip for a complimentary analysis.** 



## PAINT PREPARATION

#### **HOW MUCH PAINT TO USE**

Below are the standard pool configurations with corresponding simple formulas to calculate the square footage of your pool. Keep in mind that the amount of paint you will need depends on whether your pool surface is rough or smooth. The square foot coverage of each type of paint will determine how much product you will need.



Length × Width × 1.65 = Total Square Feet

#### **ROMAN**

Length × Width × 1.5 = Total Square Feet LAZY "L"

Length × Width × 1.6 = Total Square Feet



Length × Width × 1.65 = Total Square Feet



Length × Width × 1.55 = Total Square Feet

#### **APPLICATION TIPS**

Start by painting with a brush on small or hard to reach areas such as drains, ladders, and filters.

Then, using a 3/8" inch nap roller, begin painting the walls, then the deep end floor, and work toward the shallow end, exiting at the stairs or ladder.

Be sure to apply the paint according to the recommendations on the product label. Paint applied too thin, or too thick, may cause undesirable results.

Once painted, **you may be eager to re-fill your pool**, but allowing for adequate drying time is your last step in proper application. After waiting the recommended drying time specified on the product label, repeat the dryness test described previously.

When no condensation is evident, fill the pool using a constant, steady stream of water.





1-800-745-6756 www.ramucpaint.com



#### Ramuc Pool Paint Beautifies and Protects

For more than 70 years, Ramuc Pool Paint has supplied the pool and recreation industry with chlorinated and synthetic rubber, epoxy, and acrylic pool coatings. Our years of experience, coupled with our history of excellent customer service and quality products, have established our commitment to exceed your expectations. Whether you have a backyard pool or spa, an Olympic-size pool, or waterpark attraction, our total coatings program offers you quality products, superior service, and proven success.

- Recapture you pool's original beauty
- Protect your investment

• Extend the life of your pool surface with a UV and chemical-resistant finish

ramucpaint.com

1-800-745-6756



#### TO DETERMINE THE EXISTING COATING ON YOUR POOL

Visit www.ramucpaint.com for instructions to determine the type of coating on your pool surface or to submit a paint chip for a complimentary analysis.