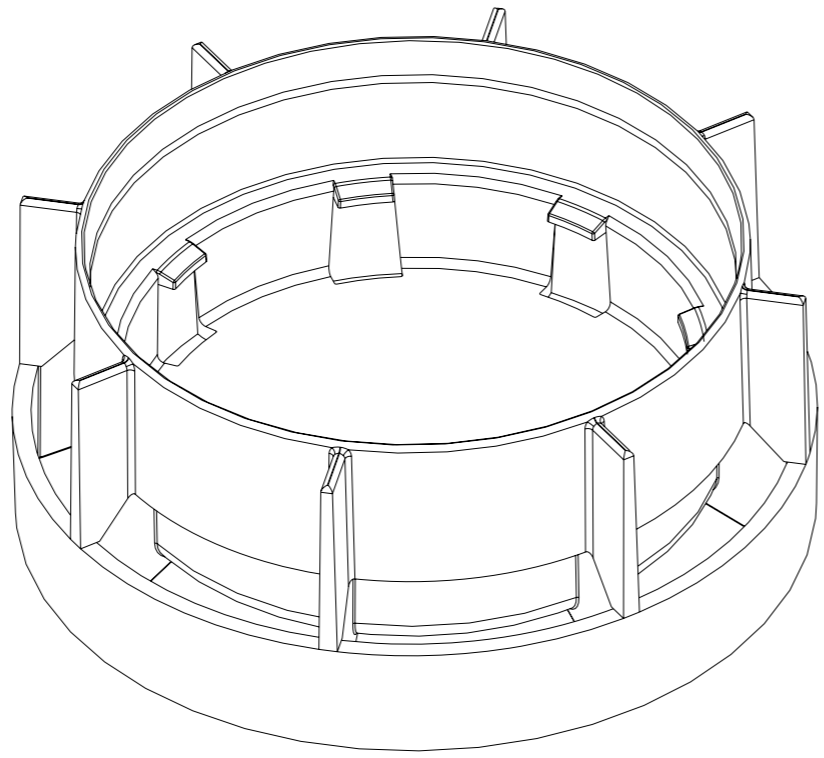


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REVISIONS

CHK	REV.	DESCRIPTION	DATE	APPR.
	XA	PROTOTYPE RELEASE	01/17/2007	

- NOTE: UNLESS OTHERWISE SPECIFIED;
- STANDARDS AND PRACTICES OF THE SOCIETY OF THE PLASTICS INDUSTRY INC. (NEWYORK, N.Y.) APPLY. VALUES FOR ENGINEERING AND TECHNICAL STANDARDS ARE ABS FINE.
 - THE PART(S) IN THIS DOCUMENT SHALL BE MADE TO THE DATABASE FILE LABELED WITH PART NO(S). AND REV LEVEL AS IN THIS DOCUMENT.
 - TOOL DESIGN MUST BE APPROVED BY I.D.S. INC. PRIOR TO TOOL CONSTRUCTION.
 - GATE AND EJECTOR PADS SHALL BE FLUSH TO .010/.254MM BELOW SURFACE.
 - FLASH SHALL NOT EXCEED .002/.051MM THICKNESS, .005/.127MM EXTENSION.
 - NO MOLD RELEASE AGENT SHALL BE USED WITHOUT APPROVAL BY I.D.S. INC..

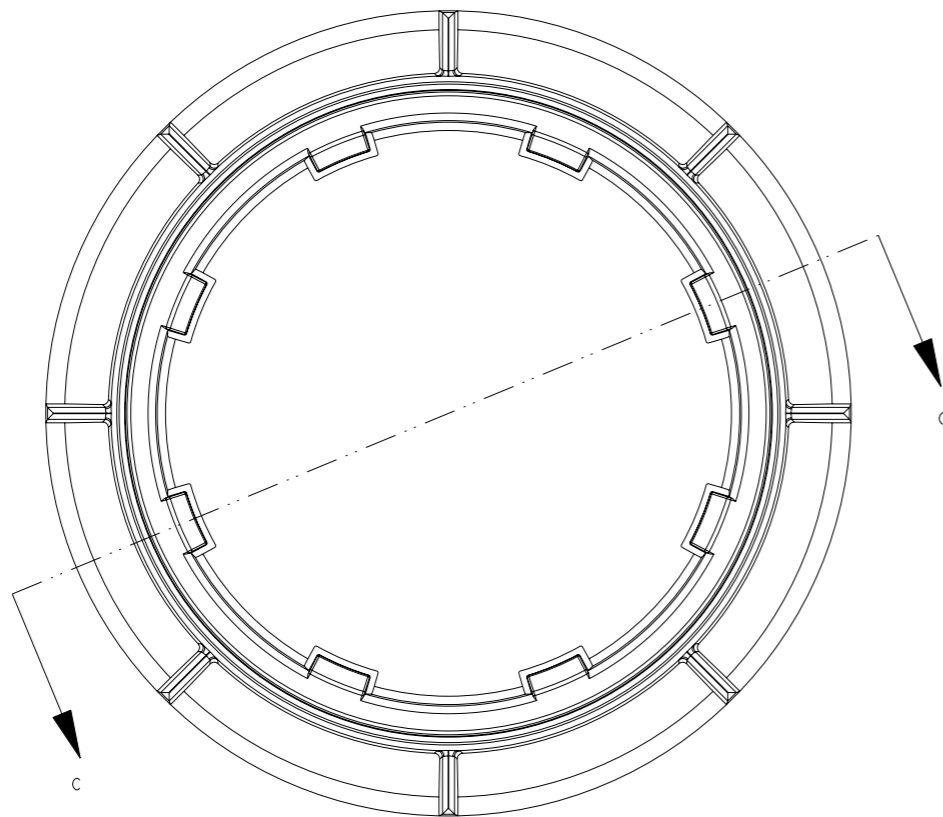
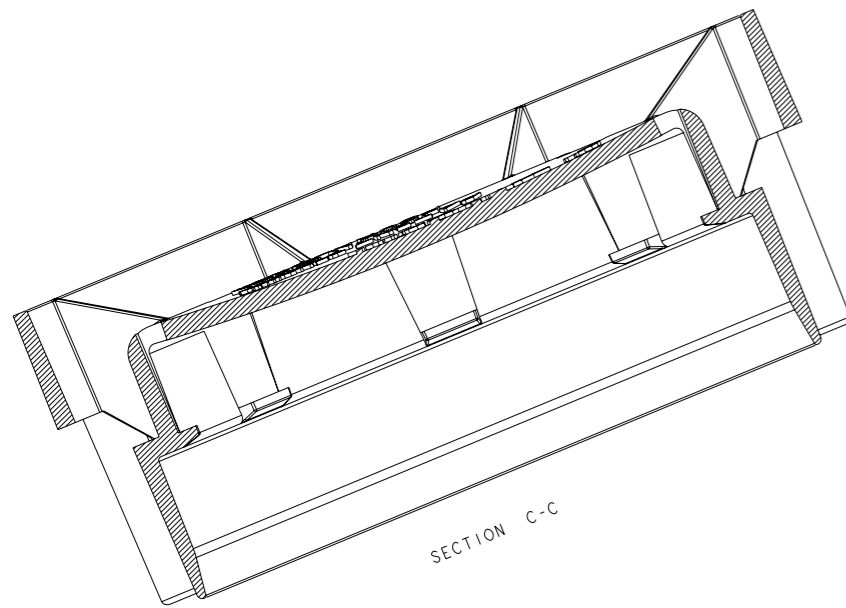


- WALL THICKNESS AS DEFINED BY DATABASE TO BE $\pm .003/.076$ MM
 - CORNERS AND EDGES SHOWN SHARP MAY BE .010/.254MM R MAX.
 - DRAFT ANGLES;
UNLESS OTHERWISE SPECIFIED ON SOLID MODEL DATABASE.
TEXTURED SURFACES: 3° PER SURFACE
NON-TEXTURED SURFACES: ON CAVITY SIDE, 1° PER SURFACE
ON CORE SIDE, 1/2° PER SURFACE
CORED HOLES: 1/4° PER SIDE
- ⊖ INDICATES DIMENSION DECREASES WITH DRAFT.
⊕ INDICATES DIMENSION INCREASES WITH DRAFT.

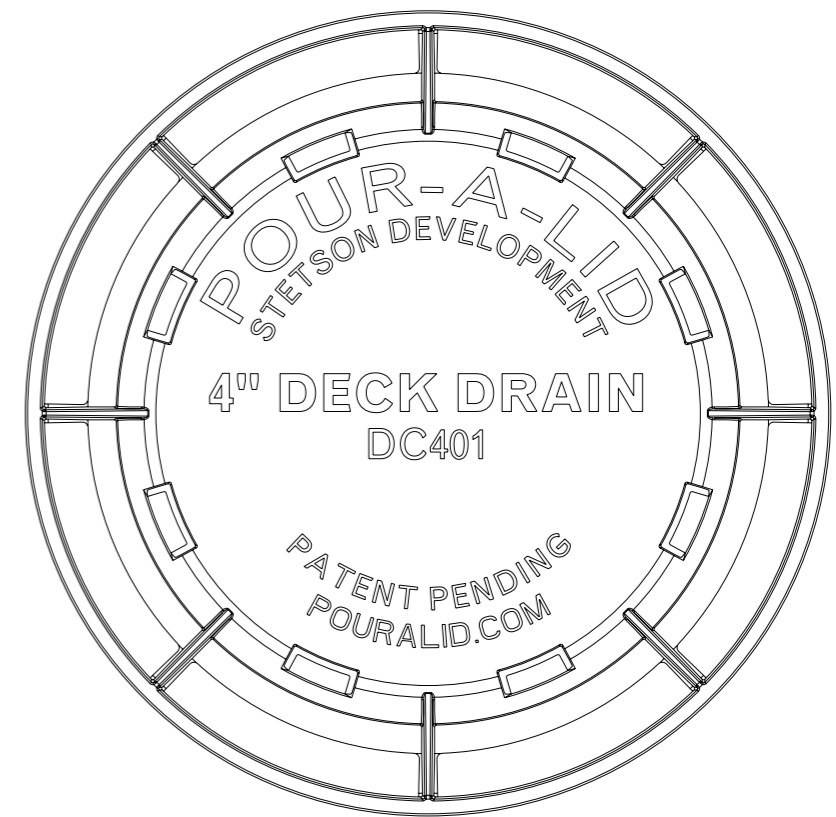
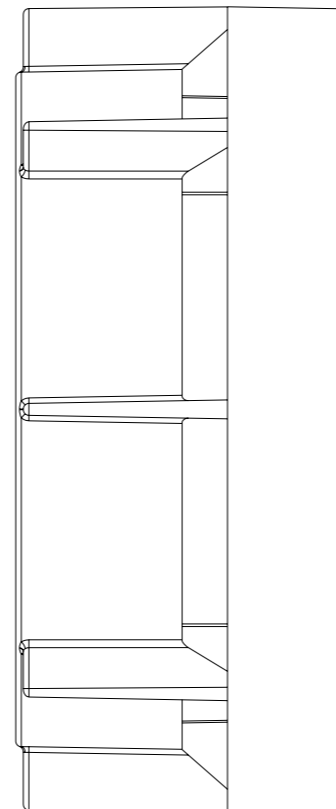
10. SURFACE FINISH, TEXTURE:
SURFACES NOTED ARE TO BE TEXTURED
PER MOLD-TECH NO. XXXXX
(OR APPROVED SAMPLE PROVIDED.)
11. SURFACE FINISH, SMOOTH:
SURFACES NOTED ARE TO BE POLISHED
TO SPI/SPE FINISH NO. 2
(OR APPROVED SAMPLE PROVIDED.)
12. IDENTIFICATION: MARK WITH PART NO. AND LATEST REV. LETTER
IN APPROXIMATE AREA SHOWN, USING
(MIN) .06/1.52MM HIGH CHARACTERS.
(DASH NUMBERS AND REV. LETTER TO BE ON
REMOVABLE INSERT OR INK STAMPED)
13. MATERIAL: T.B.D.
COLOR: T.B.D.
14. PART VOLUME = 52 mL.
15. N/A
16. N/A

UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCES ARE:		PART NO. 502357-00-01	
INCHES X.X ± .03 X.XX ± .01 X.XXX ± .005 ANGLES ± 0°30'		MILLIMETERS X ± .5 X.X ± .2 X.XX ± .1 ANGLES ± 0°30'	
DRAWN		DATE	
CHECK		TITLE	
PROJ. ENGR.		DRAIN COVER METROBAY	
ELEC. ENGR.			
MECH. ENGR.			
MFG. ENGR.			
Q.A.			
SIZE	DOC. NO.	DOC. REV.	
B	502357-00	XD	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 1 OF 2

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SCALE 1:000



SIZE	DOC. NO.	DOC. REV.
B	502357-00	XD
SCALE	N/A	DO NOT SCALE DRAWING
		SHEET 2 OF 2

A DRAWING: 502357-00